

RESPONSIBLY  
MADE IN SWEDEN



*Woolpower*<sup>®</sup>  
ÖSTERSUND

PROFESSIONAL  
2021/22



## RESPONSIBLY MADE IN SWEDEN

Swedish production focused on the highest quality — this is the very foundation of Woolpower's mission. We have captured this in a sentence that depicts exactly what any Woolpower product is — Responsibly Made in Sweden.

This involves responsibility across several areas. For us, responsibility means:

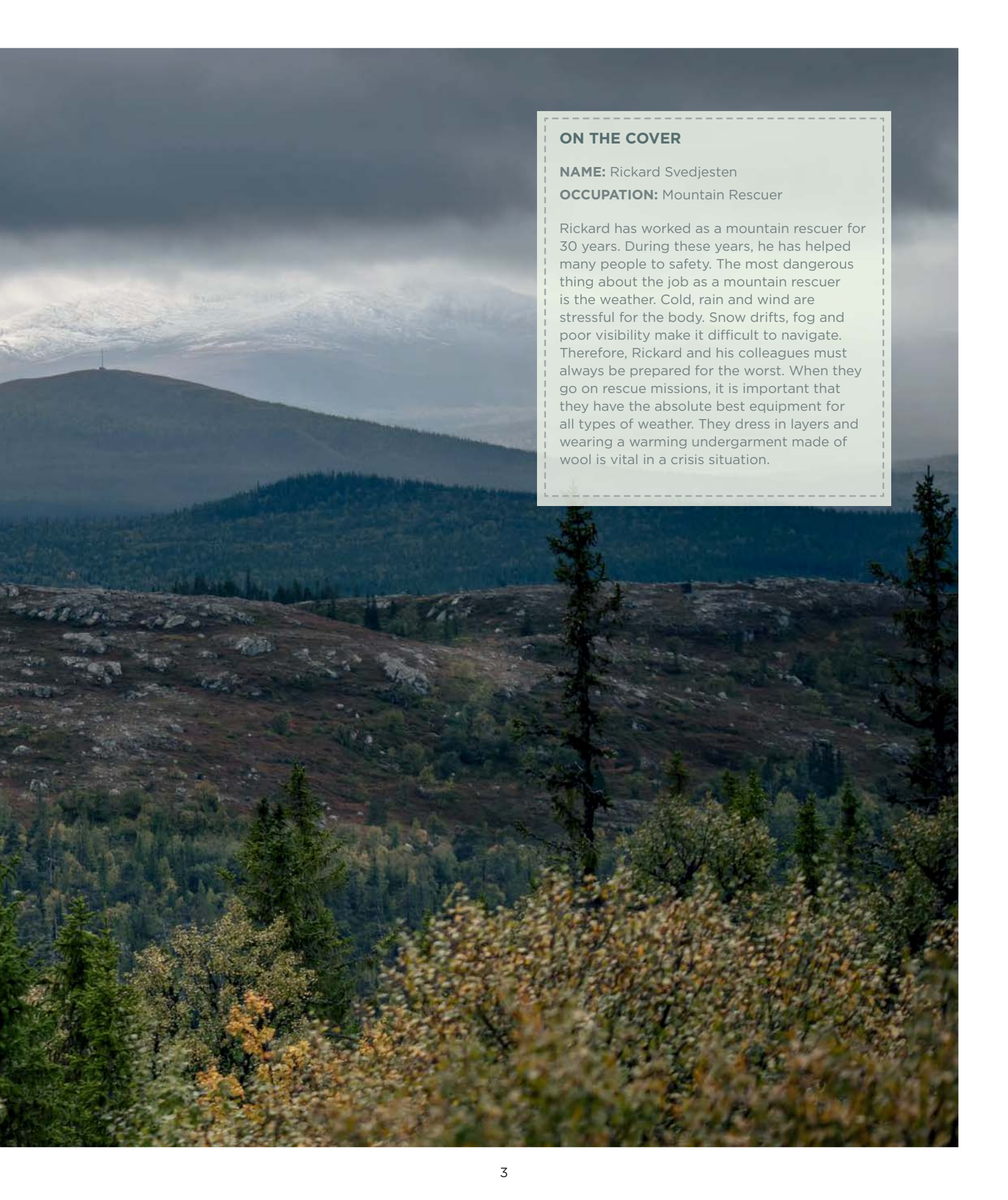
- placing the person behind the garment at the centre, with fair employment conditions
- manufacturing highly durable products that last, so as to minimise our impact on the environment
- having good control of our supply chain

Woolpower garments are created through teamwork, in which everybody fulfils a necessary function. We generate efficiencies and understanding for each other by having the majority of our production chain under one roof, everything from product development, knitting and preparing the fabric, sewing and packing to warehousing and sales.

We believe that to have sustainable clothing production we must manufacture products that last year after year. A large part of our work is about ensuring high quality and improving the products to

give them longer lifespan. Should any problem arise, we can act quickly as the entire company sits under the same roof. All our products go through several quality control checks. Machine operators who knit our fabric check for defects during the knitting process. During preparation, the fabric is checked when we lay it out on the spreading table to cut the pieces that are to be sewn together into products. And when the seamstresses have completed the sewing of the garments, they are checked one more time. As a quality seal on a Woolpower garment, it is marked with the name of the seamstress that has sewn the entire garment.

Woolpower's supply chain is mainly located in Sweden. It is unusual for a company to have such a large part of its production chain under the same roof, as we do. But, before the yarn arrives to us and we can start to manufacture products, the wool must be processed and spun to become yarn and that is made in Europe. As a responsible company, we must have control of our supply chain. The simplest way to do that is to keep the supply chain as short as possible. So, the more we do ourselves the better position we create for ourselves to ensure good working conditions.



## ON THE COVER

**NAME:** Rickard Svedjesten

**OCCUPATION:** Mountain Rescuer

Rickard has worked as a mountain rescuer for 30 years. During these years, he has helped many people to safety. The most dangerous thing about the job as a mountain rescuer is the weather. Cold, rain and wind are stressful for the body. Snow drifts, fog and poor visibility make it difficult to navigate. Therefore, Rickard and his colleagues must always be prepared for the worst. When they go on rescue missions, it is important that they have the absolute best equipment for all types of weather. They dress in layers and wearing a warming undergarment made of wool is vital in a crisis situation.

# WOOLPOWER

## QUALITY IN EVERY SENSE

**Woolpower is living proof that a clothing company can provide reasonable salaries, safe employment and a working environment that people enjoy being in. Ever since our factory opened in Östersund all our garments have been sewn here. That's how we want it to be so that we can maintain the highest quality possible.**

### CIRCULAR KNITTING

Each year, around 200 tons of Merino wool yarn is delivered to the factory in Östersund. This is where the knitting starts. When we make our Woolpower garments we use circular knitting machines to produce the sleeves, legs, body and socks. Using this technology means that garments have a minimal amount of seams for the best durability and comfort.

### OUR EXPERIENCED SEAMSTRESSES

At Woolpower, one seamstress is responsible for sewing an entire garment, from the very first to the very last stitch. This makes the work more varied and develops their workmanship. Once the seamstress completes a garment and approves it, a label with their name, is attached to it. This label is the seamstress and Woolpower's - seal of quality.

### A WARM COMPANY

You could say that warmth is our thing in every sense of the word. We make warm woolen products, and we also aim to be a warm company that takes good care of its employees, partners, animals and the environment.

### SUSTAINABILITY

Having our own factory in Östersund gives us a great opportunity to work on our environmental footprint. During recent years we've taken another important step towards our sustainability goals. For example, we only use renewable electricity and waste fabric from our production line now gets recycled into our popular Felt Insoles and our Sit pads in three sizes. Our production is certified in accordance with ISO standards. The garments made of Ullfrotté Original fabric is certified according to STANDARD 100 by OEKOTEX®, a globally standardized independent mark of quality for textile products tested for harmful substances.





**NAME:** Martha Persson      **OCCUPATION:** Ex-seamstress, now retired

A name that appears in many of Woolpower's garments is Martha Persson. Since 1975, she has worked as a seamstress in Östersund. The summer of 2020 will be her last in the factory when, after 45 years, it has become time for her to retire again.

Over the years, she has accumulated lots of memories, and even though world celebrities, royalty and great politicians have stood beside her and watched her work, it is people and meetings during the factory annual open house she remembers best.

"I love the factory open house. People are curious and want to know everything. You usually do not think so much about how unique it is with a sewing factory in

Sweden, but during an open house it becomes extra clear and visitors have a lot of questions "

Martha retired already in the summer of 2019, but she only managed to be retired for a week before she started to miss the colleagues too much and she was back at Woolpower again. Now she is making a new attempt and the plan is to exchange fabric, sewing machines and thread for wooden boards, saws, and hammers.

"Yes, now I will try to retire again. I live on a farm so there is a lot to do. First, I will learn how to change the panel on the barn then we will see".

# ULLFROTTÉ ORIGINAL

## INVENTED TO LAST

The unique Ullfrotté Original material was developed for the Swedish military, together with other specialists such as doctors and researchers as early as the early 1970s. The result was a garment with great insulation properties and unique moisture management. It's a wear-resistant fabric that actually makes you feel warm and dry even when moist.

### SYNTHETICS ADD STRENGTH

Merino wool is a material that has excellent temperature regulation properties, but its wear resistance is not optimal. To bolster Ullfrotté Original's wear resistance, the Merino wool is mixed with one-third synthetics. This gives the garment the strength needed to meet the high-quality standards of Woolpower, without taking any of the excellent properties of the wool away.

### TERRY LOOPS TRAP THE AIR

Ullfrotté Original is knit so that one side of the fabric is flat and the other has smooth terry loops. It is the terry loops in combination with the loose knit wool fibres that make our garments capable of trapping such a great amount of air. Up to 80 percent of Ullfrotté Original actually consists of air. The terry surface also offers the benefit of wicking moisture away from the skin.

### WASH LESS OFTEN

Wool is easy to take care of and doesn't smell bad. The ability of wool fibre to absorb and neutralise bad odours is far superior to other textile materials. This means that you do not have to clean your Ullfrotté garments that often. Simply hanging them outside for a bit can be enough. However if needed Woolpower garments can be machine washed at 60 °C (140 °F)\*. They can also be tumble-dried at medium heat but as with all clothes this shortens the lifespan of the garment. When you wash your clothes, you can use Woolcare, our own washing detergent for wool. It's a gentle detergent that contains lanolin, the natural fat found in wool, which helps to nurture the fine qualities of wool. You can also use a normal detergent, or just wash with water.



**Ullfrotté**  
ORIGINAL



## **MERINO WOOL**

### A REMARKABLE MATERIAL

**Temperature regulation is one of the most important functions in comfortable underwear. Wool has remarkable characteristics that no science lab has yet been able to replicate synthetically. In all Woolpower garments we use Merino wool, a perfect fibre to insulate against both heat and cold.**

#### **TOGETHER WITH OUR SUPPLIERS**

We purchase our Merino wool from the Uruguay and the Argentinian part of Patagonia. There, we have a constant dialogue with our suppliers about animal treatment and the sheep farmers' impact on the environment. Of course, we only use guaranteed mulesing-free wool.

#### **WOOL FOR INSULATION**

Merino wool is the perfect material to use when you want to stay warm. The secret is in the air, the more air you can trap around the body, the more heat you can retain. And the crimped structure of the wool fibre traps large quantities of air. Merino wool has up to 40 creases per centimetre, which provides a remarkably high degree of insulation.

#### **WARM EVEN WHEN MOIST**

The natural wool fibre also works together with your body when you get wet. Wool can absorb up to 30 percent of its dry weight in moisture without feeling damp. So it keeps you warm - and it also transports moisture away so that you feel warm and dry for longer.

#### **NON-ITCHY THICKNESS**

The Merino wool used in our own Ullfrotté Original material is 22,5 micron. Due to the terry loops on the inside the amount of contact zones are very few. 22,5 micron is therefore thin enough to give a comfortable, non-itchy material, but thick enough not to break easily. Our flat knitted material LITE is made from wool fibers with a thickness of 19,5 micron, which is needed to be comfortable and non-itchy in a flat knitted material.

# CLOTHES DON'T PROVIDE HEAT BUT YOUR BODY DOES

## A SYSTEM FOR HEAT REGULATION

When the weather is cold, the best way to stay warm is by following our layering system. Layered clothes help you retain your body heat since the layers bind more air and therefore create more insulation. At the same time, the layers transport away the moisture and excess heat that your body doesn't need. By using the layering system, it's easy for you to adjust your clothing based on your activity level at any moment. More layers for low activity, fewer layers for high activity.

## CHOOSE THE RIGHT THICKNESS

Woolpower has developed an entire collection of garments for the whole body that can be combined differently depending on the temperature and form of activity. Our garments are produced in varying thicknesses for different functionality and benefits. Our base layer materials are LITE and Ullfrotté 200. Our mid layer materials are Ullfrotté 400 and Ullfrotté 600.



## INSULATION SCALE

### ULLFROTTÉ 600 - MID LAYER

The thickest of our terry-knitted mid layers is called Ullfrotté 600.

### ULLFROTTÉ 400 - MID LAYER

Ullfrotté 400 is a terry-knit mid layer that creates extra insulation.

### ULLFROTTÉ 200 - BASE LAYER

Ullfrotté 200 is a terry-knit base layer that traps a lot of air, making it warmer than LITE.

### LITE - BASE LAYER

LITE is a flat-stitched fabric, which makes it cooler than Ullfrotté.





# WOOLPOWER LAYER SYSTEM

1

## LITE OR ULLFROTTÉ 200 FOR UNDERWEAR

Start with a heat-insulating and moisture-transporting undergarment closest to your body.

The base layer keeps your body at just the right temperature and also helps remove moisture at the same time.

All Woolpower's Ullfrotté 200 garments are circular knit, which means they don't have any uncomfortable seams that can chafe and break.

The LITE fabric is flat-knitted which gives more direct contact against the skin than Woolpower's Ullfrotté Original fabric. That means that heat is conducted more easily from the skin and out through the garment. LITE products are perfect as a cooler alternative.



2

## ULLFROTTÉ 400-600 FOR INSULATION

Add one of Woolpower's Ullfrotté garments as a mid layer to increase insulation between the base layer undergarment and your wind and water resistant outer layer.

Ullfrotté gives you excellent insulation and both Ullfrotté 400 and Ullfrotté 600 are round-knitted without seams. These mid layer garments are often used in colder temperatures and at less strenuous activity levels.

3

Layer 3 should be a wind and water resistant outer shell that protects you against external cooling and keeps your heat trapped between the base and mid layers.

4

A wind-proof outer layer made with down or a synthetic insulator is easy to put on and take off over your shell. It's useful for breaks.

*Woolpower*  
ÖSTERSUND

# WOOLPOWER

## LITE

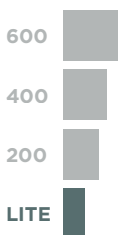
### BASE LAYER

**WOOLPOWER LITE** is a fabric that has exploded in popularity since we started producing it a decade ago. LITE is a thinner fabric that is good to use all year round. It feels cool against the skin during warmer weather and warms the body when the cold creeps in. It is also an excellent base layer to wear underneath our thicker clothes in Ullfrotté Original.

The LITE fabric is 1:1 rib-knitted tricot which allows for more direct contact with the skin than Woolpower's Ullfrotté Original fabric. That means heat is transported more easily from the skin and out through the garment. This in turn makes the LITE products perfect as a cooler alternative, for highlevel activity and/or warmer temperatures. Woolpower LITE stretches the season for Woolpower garments, and can be used all year around. A 19.5-micron merino wool is combined with 20% polyamide fibre to create a stronger and more durable garment. Functionality remains the primary focus. There are no more seams than absolutely necessary and the fabric is a very soft, smooth and stretchy 1:1 rib-knitted tricot.

LITE still provides insulation, but more importantly its merino wool adapts to temperature and activity levels.

#### INSULATION SCALE



80% MERINO WOOL  
20% POLYAMIDE





TEE LITE

Art no: 7101

Short sleeve crewneck. The lengthwise seams are placed further back for optimal comfort. The sleeves have raglan design to prevent any seam rub when carrying a backpack. The back is longer to prevent gaps.

Unisex XXS - XXL



CREWNECK LITE

Art no: 7111

Long sleeve crewneck. The lengthwise seams are placed further back for optimal comfort. The sleeves have raglan design to prevent any seam rub when carrying a backpack. The back is longer to prevent gaps.

Unisex XXS - XXL



ZIP TURTLENECK LITE

Art no: 7221

Long sleeve turtleneck with short zip for ventilation. The lengthwise seams are placed further back for optimal comfort, and the sleeves have raglan design to prevent any seam rub when carrying a backpack. The back is longer to prevent gaps.

Unisex XXS - XXL



LONG JOHNS W's LITE

Art no: 4341

Full length Long Johns. The design is special with only one lengthwise seam and no inseam for optimal comfort. Smooth elastic waistband with knitted-in logo.

XXS - XL



LONG JOHNS M's LITE

Art no: 6341

Full length Long Johns. The design is special with only one lengthwise seam and no inseam for optimal comfort. Smooth elastic waistband with knitted-in logo.

S - XXL

REFERENCES

For colour guide see page 42

COLOUR

BLACK	00
NORDIC BLUE	83
PINE GREEN	93

SIZE

XXS	10
XS	20
S	30
M	55
L	66
XL	70
XXL	80
XXXL	90



**3/4 LONG JOHNS M's LITE**  
**Art no: 6331**

3/4 length Long Johns. The design is special with only one lengthwise seam and no inseam for optimal comfort. Optimal usage is with high socks. Smooth elastic waistband with knitted-in logo.

S - XXL



**3/4 LONG JOHNS W's LITE**  
**Art no: 4331**

3/4 length Long Johns. The design is special with only one lengthwise seam and no inseam for optimal comfort. Optimal usage is with high socks. Smooth elastic waistband with knitted-in logo.

XXS - XL



**BOXER XLONG M's LITE**  
**Art no: 6311**

Knee long Boxer designed to be worn as undergarments. The longer boxer model gives extra warmth to large muscle groups. Smooth elastic waistband with knitted-in logo.

S - XXL



**BRIEFS XLONG W's LITE**  
**Art no: 4311**

Knee long Briefs designed to be worn as undergarments. The longer boxer model gives extra warmth to large muscle groups. Smooth elastic waistband with knitted-in logo.

XXS - XL



**BOXER M's LITE**  
**Art no: 6321**

Boxer designed to be worn as undergarments. Smooth elastic waistband with knitted-in logo.

S - XXL



**HIPSTERS W's LITE**  
**Art no: 4301**

The Hipsters are a low cut model. They have a smooth elastic waistband with logo.

XXS - XL





# WOOLPOWER

## ULLFROTTÉ

### 200

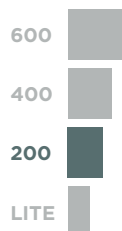
## BASE LAYER

**THIS IS OUR** thinnest undergarment in terry-knit Ullfrotté Original. Every garment is made from different sizes of tubes, which means that we have minimized the amount of seams. This creates a garment that is more durable and with less chafing from seams.

The garment is designed to be worn next to the skin as a moisture wicking base layer. The terry loops and the overall loose knitting gives unique insulation compared to the fabric weight.

By wearing the Ullfrotté 200 base layer closest to the body you will benefit from all the best functions terry loop wool garments provide: insulation, perspiration transport and comfort. It is also great in combination with Woolpower LITE.

#### INSULATION SCALE



60% MERINO WOOL  
25% POLYESTER  
13% POLYAMIDE  
2% ELASTANE





**TEE 200**  
**Art no: 7102**

Short sleeve crewneck made of a circular knit fabric with terry loops and has no lengthwise seams. Cuffs are knitted in.

Unisex  
XXS - XXXL



**CREWNECK 200**  
**Art no: 7112**

Long sleeve crewneck made of circular knit fabric with terry loops and has no lengthwise seams. The back is longer to prevent gaps. Cuffs are knitted in.

Unisex  
XXS - XXXL



**ZIP TURTLENECK 200**  
**Art no: 7222**

Long sleeve turtleneck is made of circular knit fabric with terry loops and has no lengthwise seams. It has a short zipper for ventilation. The back is longer to prevent gaps. Cuffs are knitted in.

Unisex  
XXS - XXXL



**LONG JOHNS WITH FLY 200**  
**Art no: 6342**

Long Johns are made of circular knit fabric with terry loops and have no lengthwise seams. A gusset in the back ensures optimal comfort. Cuffs are knitted in. With fly.


S - XXXL



**LONG JOHNS 200**  
**Art no: 7342**

Long Johns are made of circular knit fabric with terry loops and have no lengthwise seams. A gusset in the back ensures optimal comfort. Cuffs are knitted in.

Unisex  
XXS - XXXL

REFERENCES 

For colour guide see page 42

COLOUR	SIZE		
BLACK	00	XXS	10
GREY	10	XS	20
DARK NAVY	89	S	30
PINE GREEN	93	M	55
		L	66
		XL	70
		XXL	80
		XXXL	90

# WOOLPOWER

## ULLFROTTÉ 400-600

### MID LAYER

**THESE THICKER** garments are used as mid layers to increase insulation between the base layer and the wind and water resistant outer layer.

The mid layer garments are usually used at lower temperatures and lower activity levels.

The mid layer jackets are longer in the back and in the cuffs, which also have thumb holes.



#### INSULATION SCALE

600

400

200

LITE

400  
70% MERINO WOOL  
28% POLYAMIDE  
2% ELASTANE

600  
70% MERINO WOOL  
28% POLYAMIDE  
2% ELASTANE







**ZIP TURTLENECK 400**

**Art no: 7224**

Long sleeve turtleneck is made of circular knit fabric with terry loops and has no lengthwise seams in body. It has a short zipper for ventilation. The back is longer to prevent gaps.

Unisex  
XXS - XXXL




**FULL ZIP JACKET 400**

**Art no: 7234**

Full zip jacket has a high collar, cuffs with thumb holes and a full length zipper. It is made of circular knit fabric with terry loops. The back is longer to prevent gaps. The collar has the Woolpower logo knitted in.

Unisex  
XXS - XXXL




**VEST 400**

**Art no: 7244**

Full zip vest has a high collar, straight bottom hem and a full length zipper. It is made of circular knit fabric with terry loops. The collar has the Woolpower logo knitted in.

Unisex  
XXS - XXXL




**LONG JOHNS**

**400**

**Art no: 7344**

Long Johns are made of circular knit fabric with terry loops and have no lengthwise seams. A gusset in the back ensures optimal comfort. Cuffs are knitted in.

Unisex  
XXS - XXXL




**LONG JOHNS**

**WITH FLY 400**

**Art no: 6344**

Long Johns are made of circular terry knit fabric and have no lengthwise seams. A gusset in the back ensures optimal comfort. Cuffs are knitted in. With fly.

S - XXXL




**FULL ZIP JACKET 600**

**Art no: 7236**

Full zip jacket has a high collar, cuffs with thumb holes and a full length zipper. It is made of circular knit fabric with terry loops. The back is longer to prevent gaps.

Unisex  
XXS - XXXL



REFERENCES 

For colour guide see page 42

COLOUR

BLACK	00
GREY	10
RUST RED	60
AUTUMN RED	61
DARK NAVY	89
FOREST GREEN	90
PINE GREEN	93

SIZE

XXS	10
XS	20
S	30
M	55
L	66
XL	70
XXL	80
XXXL	90

# WOOLPOWER

## PROTECTION



**WOOL IS MADE** of keratin, a substance that has low flammability and doesn't melt. Wearing a base layer that doesn't melt means it takes longer for heat to affect the body, which can reduce the severity of burn injuries.

It's a challenge to make underwear that offers good insulation from the cold while also protecting the body according to ISO standards for PPE (Personal Protective Equipment). You want to minimize the amount of oxygen in order to not feed the flames while trying to trap as much air as possible close to the body to optimize the insulation effect.

At Woolpower, we've worked hard to optimize the combination of insulation and protection.

As a result, we have developed our Woolpower Protection product line, made for the high demands of the professional user. Our products conforming to specific EN standards, such as Flame Resistance, Antistatic or Electric Arc, are grouped under the name Woolpower Protection.

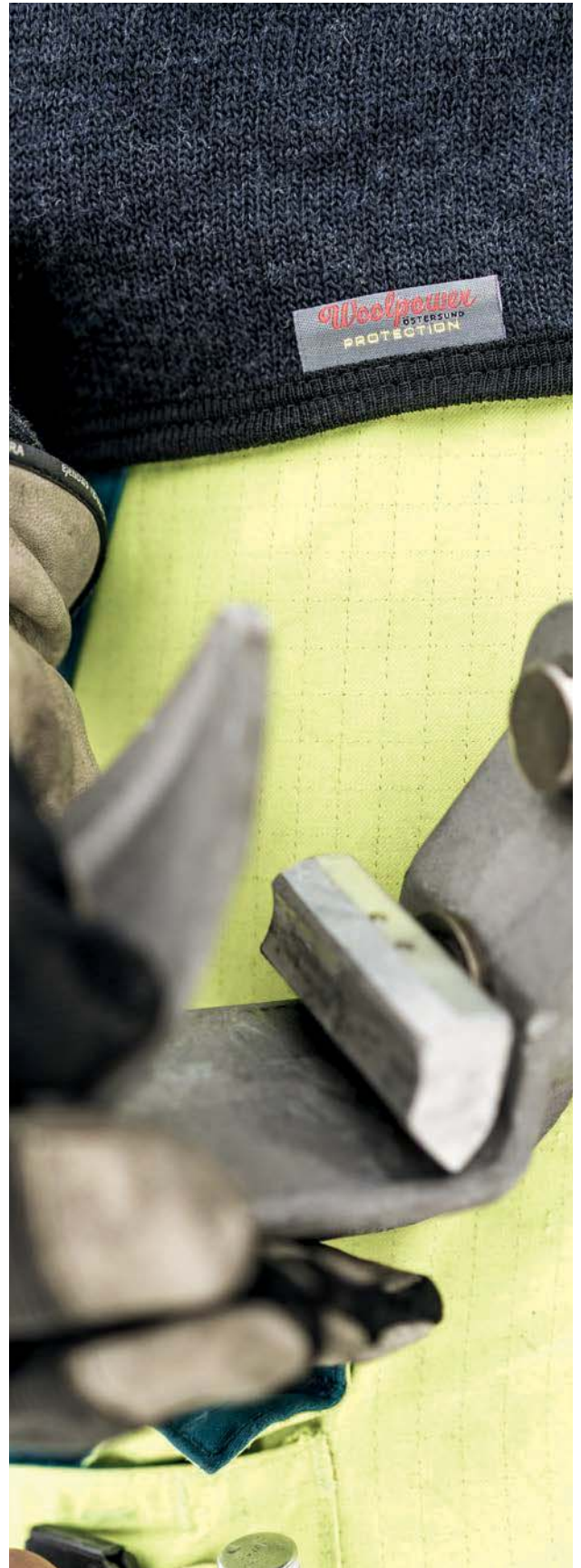
The Woolpower Protection product line consists of the base layer garment Woolpower Protection LITE, the mid layer garment Woolpower Protection 400 and accessories.

As part of our responsibility to the environment we don't add chemicals, such as Bromide, in order to achieve flame resistance. Instead we get it from the unique characteristics in the fiber composition.

For maximum protection we recommend using our entire line of certified garments together with appropriately certified outer garments.

All our products in the Protection line are tested and certified at FIOH in Finland. Protection LITE has also been tested in the US to meet the minimum requirements of ASTM 1506-10A for apparel materials in NFPA 70E.

Certificate Issued by:  
FIOH  
Topeliuksenkatu 41a B  
FI-00250 Helsinki, FINLAND  
Notified body No. 0403



# WOOLPOWER PROTECTION LAYER SYSTEM

Conform to EN standards for Flame Resistance, Antistatic and Electric Arc

1

BASE LAYER

PROTECTION  
LITE

- HEAT INSULATION ■
- MOISTURE TRANSPORTATION ■
- ATPV VALUE = 6,4 cal/cm<sup>2</sup> ■
- YEAR AROUND USE ■
- 60% MERINO WOOL ■
- GREAT COMFORT ■



EN ISO 11612:2015, A1, B1, C1  
IEC 61482-2:2018, APC 1 (4kA)  
EN 1149-5:2018

2

MID LAYER

PROTECTION  
400

- GREAT INSULATION
- ULLFROTTÉ ORIGINAL
- ATPV VALUE = 34,3 cal/cm<sup>2</sup>
- 84% MERINO WOOL
- HIGH DURABILITY
- GREAT COMFORT



EN ISO 11612:2015, A1, B2, C2  
IEC 61482-2:2018, APC 1 (4kA)  
EN 1149-5:2018



Complies with ASTM standards in the US.

**Woolpower**  
ÖSTERSUND  
PROTECTION

# WOOLPOWER

## PROTECTION LITE

### BASE LAYER

**THE PROTECTION LITE** fabric is circular knitted in 1:1 rib. That means that heat is conducted more easily from the skin and out through the garment. This in turn makes the Protection LITE products perfect as a cooler alternative, for high-level activity and/or warmer temperatures.

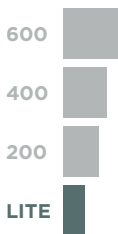
The 19.5-micron Merino wool combined with 38% Viscose FR with no more seams than absolutely necessary makes a very soft, smooth and stretchy garment.

Protection LITE still provides insulation, but more importantly its Merino wool adapts to temperature and activity level.

Protection LITE meets specific EN standards, such as Flame Resistance, Antistatic and Electric Arc. It also complies with ASTM standards in the US.



#### INSULATION SCALE



PROTECTION LITE  
**60% MERINO WOOL**  
**38% VISCOSE FR**  
**2% ANTISTATIC**



#### REFERENCES

For colour guide see page 42

#### SIZE

XXS	10
XS	20
S	30
M	55
L	66
XL	70
XXL	80
ONE SIZE	00

#### COLOUR

ANTHRACITE	03
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**ZIP TURTLENECK PROTECTION LITE**

**Art no: 7511**

Long sleeve turtleneck with short zip for ventilation. The lengthwise seams are placed further back for optimal comfort, and the sleeves have raglan design to prevent any seam rub when carrying a backpack. The back is longer to prevent gaps.

Unisex  
XXS-XXL



Unisex  
XXS-XXL



ONE SIZE



**CREWNECK PROTECTION LITE**

**Art no: 7291**

Long sleeve crewneck. The lengthwise seams are placed further back for optimal comfort. The sleeves have raglan design to prevent any seam rub when carrying a backpack. The back is longer to prevent gaps.



**BALACLAVA PROTECTION LITE**

**Art no: 9661**

The balaclava protects body parts that are normally exposed in a protective clothing system. The flame resistant properties of the fabric offer good protection not only from the cold, but also from heat and flames. The balaclava has a snug fit with flat lock seams that prevent chafing.



**BOXER PROTECTION LITE**

**Art no: 7591**

Unisex boxer designed to be worn as undergarments. Smooth elastic waistband with knitted-in logo.

Unisex  
XXS-XXL

EN ISO 14116:2015, Index 3  
EN 1149-5:2015



**LONG JOHNS W's PROTECTION LITE**

**Art no: 4361**

Full length Long Johns. The design is special with only one lengthwise seam and no inseam for optimal comfort. Smooth elastic waistband with knitted-in logo.

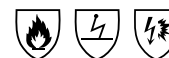
XXS - XL



**LONG JOHNS M's PROTECTION LITE**

**Art no: 6361**

S - XXL



# WOOLPOWER

## PROTECTION

### 400

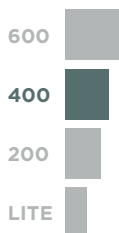
## MID LAYER

**THESE THICKER** garments are used as midlayers to increase insulation between the base layer and the wind and water resistant outer layer.

The mid layer garments are usually used at lower temperatures and lower activity levels. The Woolpower protection mid layer jackets are longer in the back and cuffs, which also have thumbholes. Protection 400 performs to specific EN standards, such as Flame Resistance, Antistatic and Electric Arc.

The use of 14% Aramide makes the garment very strong and durable.

#### INSULATION SCALE



#### PROTECTION 400

**84% MERINO WOOL**  
**14% ARAMIDE**  
**1% ANTISTATIC**  
**1% ELASTANE**





**ZIP TURTLENECK  
PROTECTION 400**

**Art no: 7514**

Long sleeve turtleneck is made of circular knit fabric with terry loops and has no lengthwise seams in body. It has a short zipper for ventilation. The back is longer to prevent gaps.

Unisex XXS-XXXL



**FULL ZIP JACKET  
PROTECTION 400**

**Art no: 7504**

Full zip jacket has a high collar, cuffs with thumb holes and a full length zipper. It is made of circular knit fabric with terry loops. The back is longer to prevent gaps.

Unisex XXS-XXXL



**VEST  
PROTECTION 400**

**Art no: 7524**

Full zip vest has a high collar, straight bottom hem and a full length zipper. It is made of circular knit fabric with terry loops.

Unisex XXS-XXXL



**LONG JOHNS  
PROTECTION 400**

**Art no: 7534**

Long Johns are made of circular knit fabric with terry loops and have no lengthwise seams. A gusset in the back ensures optimal comfort. Cuffs are knitted in.

Unisex XXS-XXXL



**LONG JOHNS WITH FLY  
PROTECTION 400**

**Art no: 6544**

Long Johns are made of circular terry knit fabric and have no lengthwise seams. A gusset in the back ensures optimal comfort. Cuffs are knitted in. With fly.

S-XXXL



REFERENCES 

For colour guide see page 42

SIZE

XXS	10
XS	20
S	30
M	55
L	66
XL	70
XXL	80
XXXL	90

COLOUR

ANTHRACITE 03

# WOOLPOWER

## PROTECTION 400

### SOCKS & ACCESSORIES

**EVEN SMALL PARTS** of the body need to be protected. Woolpower offers a range of socks and accessories performing to the specific EN standards, such as Flame Resistance, Antistatic and Electric Arc.

Keeping the feet and the head warm is particularly important to maintain the body's right temperature balance.

BALACLAVA  
& HELMET CAP  
PROTECTION 400

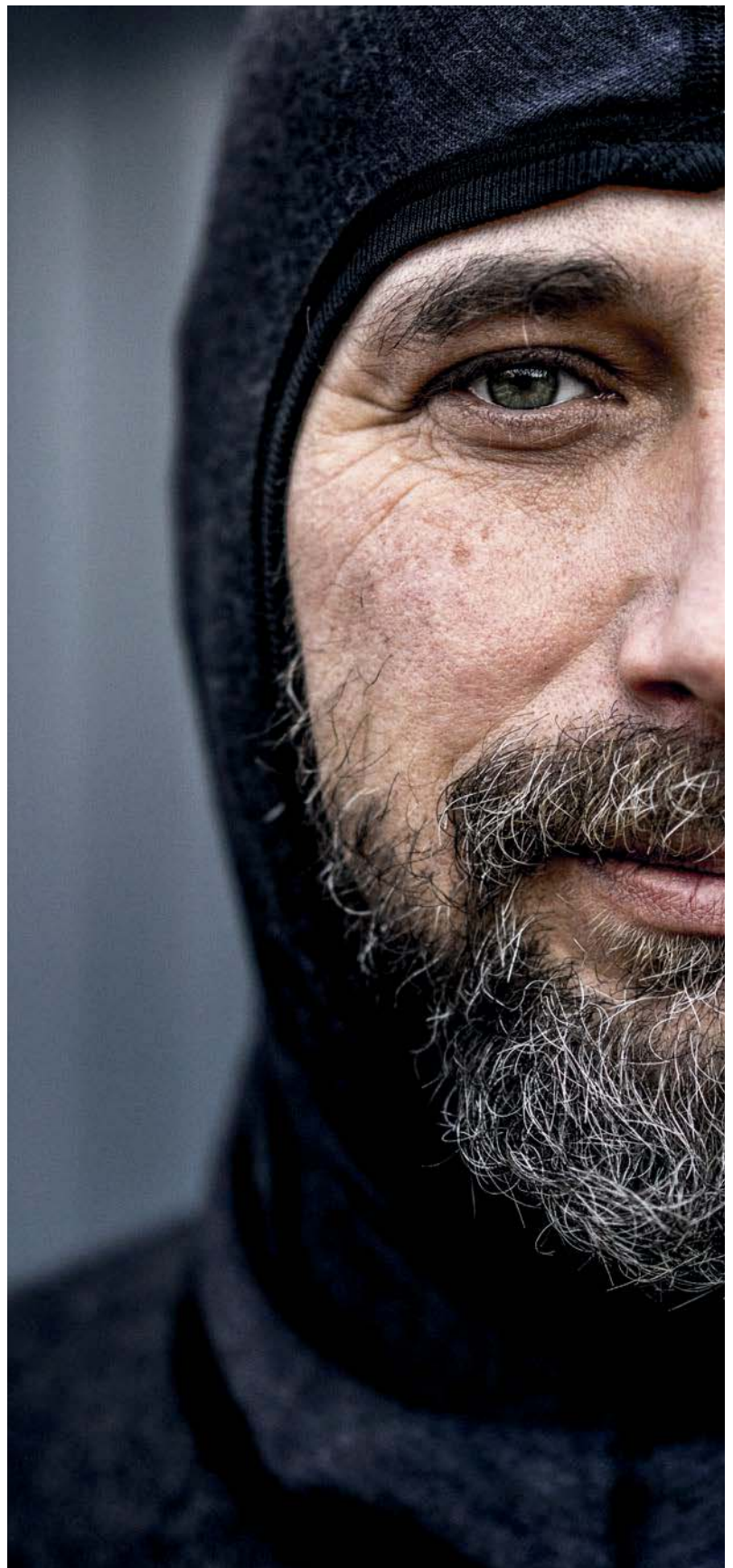
**84% MERINO WOOL**  
**15% ARAMIDE**  
**1% ANTISTATIC**



SOCKS  
PROTECTION 400  
**60% MERINO WOOL**  
**25% ARAMIDE**  
**11% POLYAMIDE**  
**2% ANTISTATIC**  
**2% ELASTANE**



#### INSULATION SCALE





SOCKS CLASSIC  
PROTECTION 400

Art no: 8434

Socks have insulating terry knit in feet and shafts. Extra elastic in the beginning and end of shaft for comfortable fit.



SOCKS KNEE HIGH  
PROTECTION 400

Art no: 8444

Socks have insulating terry knit in feet and shafts. Extra elastic in the beginning and end of shaft for comfortable fit.



36-39 | 40-44 | 45-48



EN ISO 14116:2015, Index 3  
EN 1149-5:2015

36-39 | 40-44 | 45-48



EN ISO 14116:2015, Index 3  
EN 1149-5:2015

BALACLAVA  
PROTECTION 400

Art no: 9554

The Balaclava has a single opening that can be configured to cover everything but the eyes. The lower edge of the opening can be pulled below the nose or the mouth for ventilation options. The neck is long for extra coverage.



HELMET CAP  
PROTECTION 400

Art no: 9564

The snug fitting helmet liner covers the head and neck and is designed to make your head-protection fit well.



ONE SIZE



ONE SIZE



REFERENCES

For colour guide see page 42



SIZE

ONE SIZE 00

SIZE SOCKS

36-39 39

40-44 44

45-48 47

COLOUR

ANTHRACITE 03



# WOOLPOWER

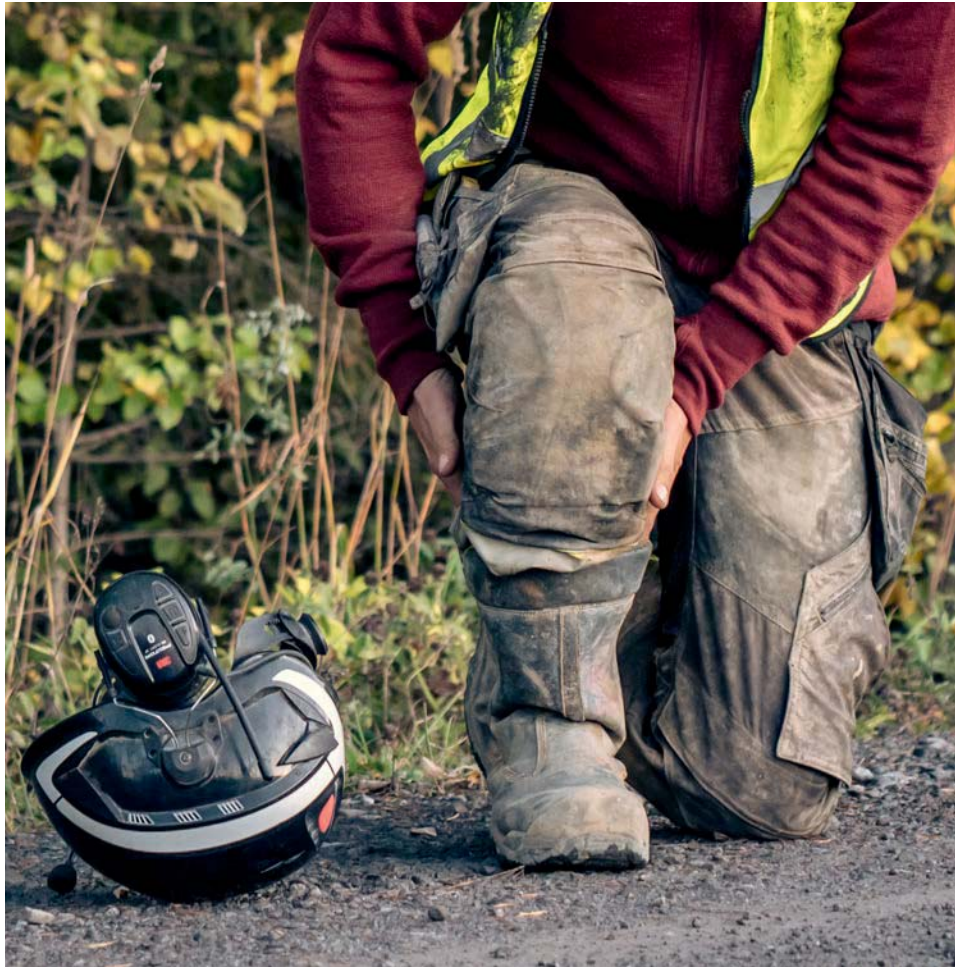
## ULLFROTTÉ 200-800

### SOCKS

**Woolpower** has been making socks for different temperatures, activities and situations since the early 70's. This continued experience and deep knowledge about how important it is to have dry and warm feet is reflected in our wide range of products.

Keeping your feet warm and dry is essential to staying comfortable. Whatever your needs, Woolpower's sock range keeps your feet in the best shape possible, all year around.

Woolpower makes socks using our terryknit fabric Ullfrotté 200-800 and our flat-knit fabric LITE. Both knitting techniques create fabrics that provide excellent insulating functionality and retain warmth even when wet. The fabrics absorb and move perspiration away from the skin while still keeping you warm. They also contain polyamide, which increases shape stability and durability.



LINER  
60% MERINO WOOL  
35% POLYAMIDE  
5% ELASTANE

SOCKS 200  
50% MERINO WOOL  
45% POLYAMIDE  
5% ELASTANE

SOCKS LOGO 400  
62% MERINO WOOL  
33% POLYAMIDE  
5% ELASTANE

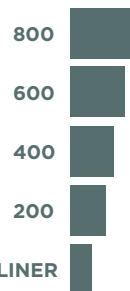
SOCKS 400  
64% MERINO WOOL  
35% POLYAMIDE  
1% ELASTANE



SOCKS 600  
60% MERINO WOOL  
40% POLYAMIDE

SOCKS 800  
70% MERINO WOOL  
30% POLYAMIDE

#### INSULATION SCALE



SOCKS LINER SHORT

Art no: 8401

A flat-knit short sock with elastane for snug, comfortable fit from our LITE collection. Integrated toe seam. Logo and size information are knitted in.



36 - 39 | 40 - 44 | 45 - 48



SOCKS LINER CLASSIC

Art no: 8411

A flat-knit middle-high sock with elastane for snug, comfortable fit from our LITE collection. Integrated toe seam. Logo and size information are knitted in.



36 - 39 | 40 - 44 | 45 - 48



SOCKS LINER KNEE-HIGH

Art no: 8481

A flat-knit knee-high sock with elastane for snug, comfortable fit from our LITE collection. Integrated toe seam. Logo and size information are knitted in.



36 - 39 | 40 - 44 | 45 - 48



SOCKS CLASSIC 200

Art no: 8412

Ullfrotté 200 socks made with insulating terry knit in the feet and rib-knit shafts.



36 - 39 | 40 - 44 | 45 - 48



SOCKS CLASSIC 400

Art no: 8414

Ullfrotté 400 socks with insulating terry knit in feet and shafts. Extra elasticity at ankle and end of shaft for comfortable fit.



NEW COLOURS

36 - 39 | 40 - 44 | 45 - 48



SOCKS CLASSIC LOGO 400

Art no: 8424

Ullfrotté 400 socks with insulating terry knit in feet and shafts. Extra elasticity at ankle and end of shaft for comfortable fit.



36 - 39 | 40 - 44 | 45 - 48



SOCKS KNEE-HIGH 400

Art no: 8484

Knee high Ullfrotté 400 socks with insulating terry knit in feet and shafts. Extra elasticity at ankle and end of shaft for comfortable fit.



36 - 39 | 40 - 44 | 45 - 48



SOCKS CLASSIC 600

Art no: 8416

Ullfrotté 600 socks with insulating terry knit in feet and shafts. Extra elasticity at ankle and end of shaft for comfortable fit.



36 - 39 | 40 - 44 | 45 - 48



SOCKS KNEE-HIGH 600

Art no: 8486

Knee high Ullfrotté 600 socks with insulating terry knit in feet and shafts. Extra elasticity at ankle and end of shaft for comfortable fit.



36 - 39 | 40 - 44 | 45 - 48



SOCKS CLASSIC 800

Art no: 8418

Ullfrotté 800 socks with insulating terry knit in feet and shafts. Extra elasticity at ankle and end of shaft for comfortable fit.



37 - 39 | 40 - 42 | 43 - 45 | 46 - 48



REFERENCES



For colour guide see page 42

COLOUR	SIZE	SIZE SOCKS CLASSIC 800
BLACK	00 36-39 39	37-39 37
GREY	10 40-44 44	40-42 42
GREY MELANGE	13 45-48 47	43-45 45
RUST RED	60	46-48 48
AUTUMN RED	61	
DARK NAVY	89	
FOREST GREEN	90	
PINE GREEN	93	

# WOOLPOWER

## SKILLED

### SOCKS

Since 1969 when the Woolpower company opened its doors for the first time, we have always aimed to make progress without compromising on either quality or sustainable production.

As we've made progress we have learned a lot. Both about ourselves, and about how to adapt the thickness of our fabrics to suit your and our environment. Ullfrotté Original and LITE are our best fabric compositions and we have now chosen to unite them.

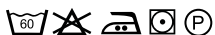
Together with our users, who have worn and tested Woolpower's products year after year, we have developed our most advanced functional socks so far: Skilled Socks.

The socks are available in two thicknesses and in several lengths. They are built with multiple panels that are adapted to the shape of the foot and external wear and tear.

Skilled Socks pad the foot and soften your steps. They are designed to prevent blisters, for example from the lacing on a shoe. When you move, Skilled Socks seal around your foot and stay in place.

SKILLED LINER  
60% MERINO WOOL  
37% POLYAMIDE  
3% ELASTANE

SKILLED 400  
62% MERINO WOOL  
35% POLYAMIDE  
3% ELASTANE







**SOCKS SKILLED LINER SHORT**  
**Art no: 8801**

Skilled Liner Short is a technically constructed sock that is flat-knit and uses mesh panels to enhance the features of the sock. Thanks to its mixed knitting technologies it fits perfectly on the foot, reduces the risk of blisters and provides extra support and ventilation where needed.

36 - 39 | 40 - 44 | 45 - 48



**SOCKS SKILLED LINER CLASSIC**  
**Art no: 8811**

Skilled Liner Classic is a medium-high, technically constructed sock that is flat-knit and uses mesh panels to enhance the features of the sock. Thanks to its mixed knitting technologies it fits perfectly on the foot, reduces the risk of blisters and provides extra support and ventilation where needed.

36 - 39 | 40 - 44 | 45 - 48



**SOCKS SKILLED LINER KNEE-HIGH**  
**Art no: 8821**

Skilled Liner Knee-High is a technically constructed sock that is flat-knit and uses mesh panels to enhance the features of the sock. Thanks to its mixed knitting technologies it fits perfectly on the foot, reduces the risk of blisters and provides extra support and ventilation where needed.

36 - 39 | 40 - 44 | 45 - 48



**SOCKS SKILLED KNEE-HIGH 400**  
**Art no: 8824**

Skilled Knee High 400 is a technically constructed sock that uses flat-knit, terry-knit and supportive knitting to get the best fit, insulation and comfort. Cleverly placed flat-knit panels also reduce the risk of blisters.

36 - 39 | 40 - 44 | 45 - 48



**SOCKS SKILLED CLASSIC 400**  
**Art no: 8814**

Skilled Classic 400 is a medium-high, technically constructed sock that uses flat-knit, terry-knit and supportive knitting to get the best fit, insulation and comfort. Cleverly placed flat-knit panels also reduce the risk of blisters.

36 - 39 | 40 - 44 | 45 - 48



## REFERENCES



For colour guide see page 42

### COLOUR

DARK GREY/BLACK 06

DARK GREY/GREY 16

DARK NAVY /NORDIC BLUE 82

### SIZE

36-39 39

40-44 44

45-48 47

# WOOLPOWER SKILLED

## LINER KNEE-HIGH

**SKILLED LINER KNEE-HIGH** is a technically constructed flat-knit sock. They are designed to prevent blisters, for example from the lacing on a shoe. When you move, Skilled Liner Knee-high seal around your foot and stay in place.

On the back of the calf there is a stabilising elasticated band. It reinforces and tightens the front so that it sits firmly against the skin. On top of the foot there's a breathable mesh panel that transports moisture away from the foot. There is extra support for the arch, the heel is reinforced and the front seam is integrated.

### INSULATION SCALE



### AVAILABLE IN THREE SOCK LENGTHS



# WOOLPOWER SKILLED

## KNEE-HIGH 400

**SKILLED LINER KNEE-HIGH 400** is a technically constructed sock that uses a mix of flat-knit, terry knit and supportive knitting to get the best fit, insulation and comfort.

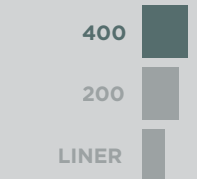
They are designed to prevent blisters and when you move Skilled Knee-high 400 seal around your foot and stay in place. On top of the foot there's a non-crease panel that tightens the front so that it sits firmly on the foot. There is extra support for the arch, the heel is reinforced and the front seam is integrated.



### AVAILABLE IN TWO SOCK LENGTHS



### INSULATION SCALE



# WOOLPOWER

## ULLFROTTÉ

### 200-400

## ACCESSORIES

**THE UNIQUE** Woolpower Ullfrotté Original fabric is useful in so many ways and situations.

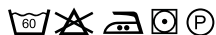
Our range of accessories, for example, fills the need to keep smaller body parts warm. Keeping hands and heads warm is particularly important to maintain the body's right temperature balance.

200  
60% MERINO WOOL  
25% POLYESTER  
15% POLYAMIDE

200 WRIST GAITER  
60% MERINO WOOL  
25% POLYESTER  
13% POLYAMIDE  
2% ELASTANE

400  
70% MERINO WOOL  
30% POLYAMIDE

FELT INSOLES  
min. 50% MERINO WOOL  
max. 50% SYNTHETIC



### INSULATION SCALE



### BEANIE CLASSIC

**Art no: 9854**

Beanie Classic is an everyday beanie. The beanie is double-layered and rib-knitted giving it a good fit and shape. The folded edge of the beanie can be rolled down.

ONE SIZE



### BEANIE LITE

**Art no: 9621**

Snug fitting beanie with double layered fabric for optimal insulation.

ONE SIZE



### HELMET CAP 400

**Art no: 9644**

The snug fitting helmet liner covers the head and neck.

ONE SIZE



### BALACLAVA 200

**Art no: 9652**

Balaclava made out of terry knit fabric. It has a single opening that can be configured to cover everything but the eyes. The lower edge of the opening can be pulled below the nose or the mouth for ventilation options.

S & L



### BEANIE RIB

**Art no: 9866**

Beanie Rib is a classic, 2:2 rib-knitted beanie. The thicker yarn used for this beanie creates a slightly thicker beanie, perfect for our northern climate. The beanie is shorter to fit tightly against the head and it has a wide folded edge.

ONE SIZE



### CAP 400

**Art no: 9624**

Cap has double layers of terry knit fabric for optimal insulation.

ONE SIZE



### BALACLAVA LITE

**Art no: 9651**

The snug fitting balaclava. Thin but still offers great protection in cold weather. The flatlock seams prevent chafing so the balaclava can be used under a helmet.

ONE SIZE



### BALACLAVA 400

**Art no: 9654**

Balaclava has a single opening that can be configured to cover everything but the eyes. The lower edge of the opening can be pulled below the nose or the mouth for ventilation options. The neck is long for extra coverage.

ONE SIZE





## TUBE LITE

Art no: 9601

Tube that can be used as a neck gaiter, headband or beanie. 40 cm long.

ONE SIZE



## TUBE 200

Art no: 9602

Tube 200 is made of circular terry knit fabric. It is 30 cm long and can be used as headband and neck gaiter.

ONE SIZE



## SIT PAD

Art. no: 9785

Sit pads made of the recycled Merino wool from our own production waste. The colour can vary depending on the different colours of the clothes, but will be predominantly grey. The Woolpower logo is sewn in as a label with text on the other side. Available in three sizes.

COLOUR: Recycle Grey

## WRIST GAITER 200

Art no: 9672

Wrist gaiter with thumb hole, made from circular knit fabric with terry loops on the inside. It has the Woolpower logo knitted in and is 18 cm long.



ONE SIZE



## MITTENS THIN 400

Art no: 9744

Mittens Thin are made from single layered terry knit fabric and are excellent as warmer liners for mittens. The seam is on the outside.



M - L



## MITTENS 400

Art no: 9754

Mittens are made from double layered terry knit fabric for optimal insulation and are excellent as warmer liners for shell mittens.



M - L



## HEADBAND 200

Art no: 9612

The headband is made of double layers of 200 terry-knit.



ONE SIZE



## BELLY WARMER 200

Art no: 9512

Belly warmer for pregnant women that has an elastic upper edge and no lengthwise seams. It is made from Ullfrotté 200 with a smooth surface on the outside and terry loops on the inside.



ONE SIZE



## WOOLCARE

Art. no 10490000

A Woolwash gentle to both the environment and your clothes. It contains no enzymes and only low impact renewable surfactants. The woolen garment will be clean and long lasting. It also contains the natural wool fat lanolin to protect the delicate fibres of wool.



500 ml = 20 washes.

## FELT INSOLES

Art. no 5715

Felt Insoles made of production waste from fabric in various colours. The high wool content gives good insulation and moisture management properties. The colour differs depending on what waste fabric that has been used but will be predominantly grey.



36 - 37 | 38 - 39 | 40 - 41 | 42 - 43 | 44 - 45 | 46 - 47

COLOUR: Recycle Grey

## REFERENCES



For colour guide see page 42

### COLOUR

BLACK	00
GREY	10
RECYCLE GREY	14
RUST RED	60
AUTUMN RED	61
DARK NAVY/NORDIC BLUE	82
NORDIC BLUE	83
DARK NAVY	89
FOREST GREEN	90
PINE GREEN	93

### SIZE ACCESSORIES

S	30
M	55
L	66
ONE SIZE	00



### SIZE INSOLES

36-37	81
38-39	82
40-41	83
42-43	84
44-45	85
46-47	86



### SIT PAD

SMALL	30
MEDIUM	55
LARGE	66

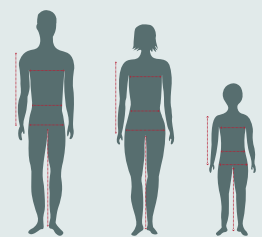
# SIZE GUIDE - BODY MEASUREMENTS

MENS UPPERS AND BOTTOMS ULLFROTTÉ ORIGINAL & LITE SERIES								
Garment size		XS	S	M	L	XL	XXL	XXXL
Numerical size EU		42	44_46	48_50	52_54	56_58	60_62	64
Body measurments (cm)	Chest	-86	86-94	94-102	102-110	110-118	118-126	126+
 <p>MENS BODY MEASUREMENTS CM</p>	Armlength	-61	61-63	63-65	65-67	67-68	68-69	69+
	Waist	-74	74-82	82-90	90-98	98-106	106-114	114+
	Seat	-90	90-98	98-106	106-114	114-122	122-130	130+
	Inner leg length	-80	82	84	85	86	87	88+
Body measurments (inches)	Chest	-34	34-37	37-40	40-43,5	43,5-46,5	46,5-49,5	49,5+
 <p>MENS BODY MEASUREMENTS INCHES</p>	Armlength	-24	24-25	25-25,5	25,5-26,5	26,5-27	27	27+
	Waist	-29	29-32	32-35,5	35,5-38,5	38,5-41,5	41,5-45	45+
	Seat	-35,5	35,5-38,5	38,5-41,5	41,5-45	45-48	48-51	51+
	Inner leg length	-31,5	32,5	33	33,5	34	34	34,5+



**Quick reference guide Men:**  
You should buy the size you normally buy.  
**Example:** If you are a Mens **L** you also choose a Woolpower **L**.

KIDS						
Size Centilong		86_92	98_104	110_116	122_128	134_140
Age		1_2 years	3_4 years	5_6 years	7_8 years	9_10 years
 <p>KIDS BODY MEASUREMENTS CM</p>	Chest	53-54	55-56	57-58	61-64	67-70
	Waist	50-51	52-53	54-55	56-58	59-61
	Seat	53-55	57-59	61-63	66-69	72-75
 <p>KIDS BODY MEASUREMENTS INCHES</p>	Chest	21	21,5-22	22,5-23	24-25	26-27,5
	Waist	19,5-20	20,5-21	21-21,5	22-23	23-24
	Seat	21-21,5	22,5-23	24-25	26-27	28-29,5



WOOLPOWER GARMENTS			
NAME	SIZE	SIZE RANGE	KNITTING
Ullfrotté Uppers	Unisex	XXS-XXXL	Terry Loop
Ullfrotté Bottoms	Unisex	XXS-XXXL	Terry Loop
LITE Uppers	Unisex	XXS-XXL	Rib 1:1
LITE Bottoms	Men	S-XXL	Rib 1:1
LITE Bottoms	Women	XXS-XL	Rib 1:1

MEASURING INSTRUCTIONS	
<p><b>Chest</b> Widest point circumference measured under armpit</p>	
<p><b>Waist</b> Waist circumference</p>	
<p><b>Seat</b> Circumference widest point of seat</p>	
<p><b>Armlength</b> Outer shoulderpoint to wrist</p>	
<p><b>Inner leg length</b> From Crotch to floor</p>	



### WOMENS ULLFROTTÉ ORIGINAL

Garment size		XXS	XS	S	M	L	XL	XXL	
What you usually wear		XS	S	M	L	XL	XXL	XXXL	
Numerical size		32_34	36_38	40_42	44_46	48_50	52_54	56_58	
Body measurements (cm)	Chest	-82	82-90	90-98	98-106	106-116	116-130	130+	<p><b>Quick reference guide Women:</b> You need to downsize 1 size on our Ullfrotté garments. <b>Example:</b> If you are a womens <b>M</b> you should choose <b>S</b> for our Ullfrotté garments.</p>
 <p>WOMANS BODY MEASUREMENTS <b>CM</b></p>	Armlength	-58	59	60	61	62	63	63+	
	Waist	-66	66-74	74-82	82-90	90-100	100-114	114+	
	Seat	-90	90-98	98-106	106-114	114-122	122-130	130+	
	Inner leg length	-77	78	80	81	82	83	83+	
Body measurements (inches)	Chest	-32	32-35,5	35,5-38,5	38,5-41,5	41,5-45,5	45,5-51	51+	
 <p>WOMANS BODY MEASUREMENTS <b>INCHES</b></p>	Armlength	-23	23	23,5	24	24,5	25	25+	
	Waist	-26	26-29	29-32	32-35,5	35,5-39,5	39,5-45	45+	
	Seat	-35,5	35,5-38,5	38,5-41,5	41,5-45	45-48	48-51	51+	
	Inner leg length	-30	30,5	31,5	32	32	32,5	32,5+	

### WOMENS UPPERS, LITE SERIES

Garment Size		XXS	XS	S	M	L	XL	
Numerical size		_32	32_34	36_38	40_42	44_46	48_50	
 <p>WOMANS BODY MEASUREMENTS <b>CM</b></p>	Chest	-82	82-90	90-98	98-106	106-116	116-130	<p><b>Quick reference guide Women:</b> You need to downsize 1 size on our LITE upper garments. <b>Example:</b> If you are a womens <b>M</b> you should choose <b>S</b> for our LITE garments.</p>
	Armlength	-58	59	60	61	62	63	
 <p>WOMANS BODY MEASUREMENTS <b>INCHES</b></p>	Chest	-32	32-35,5	35,5-38,5	38,5-41,5	41,5-45,5	45,5-51	
	Armlength	-23	23	23,5	24	24,5	25	

### WOMENS BOTTOMS, LITE SERIES

Garment Size		XXS	XS	S	M	L	XL	
Numerical size		_32	32_34	36_38	40_42	44_46	48_50	
 <p>WOMANS BODY MEASUREMENTS <b>CM</b></p>	Waist	-60	60-66	66-74	74-82	82-90	90+	<p><b>Quick reference guide Women:</b> You should buy the size you normally buy on bottoms. <b>Example:</b> If you have womens <b>M</b> yo u also buy a Woolpower womens <b>M</b>.</p>
	Seat	-82	82-90	90-98	98-106	106-114	114+	
	Inner leg length	-76	77	78	80	81	82+	
 <p>WOMANS BODY MEASUREMENTS <b>INCHES</b></p>	Waist	-23,5	23,5-26	26-29	29-32,5	32,5-35,5	35,5+	
	Seat	-32,5	32,5-35,5	35,5-38,5	38,5-42	42-45	45+	
	Inner leg length	-30	30,5	30,5	31,5	32	32+	

# HOW TO ORDER



The complete article number has eight digits. The first four digits describe the model. The two following digits describe the colour of the product and the last two the size.

EXAMPLE: **ordering a Zip turtleneck 200 Dark navy medium**



ZIP TURTLENECK 200

Art no: 7222

XXS - XXXL

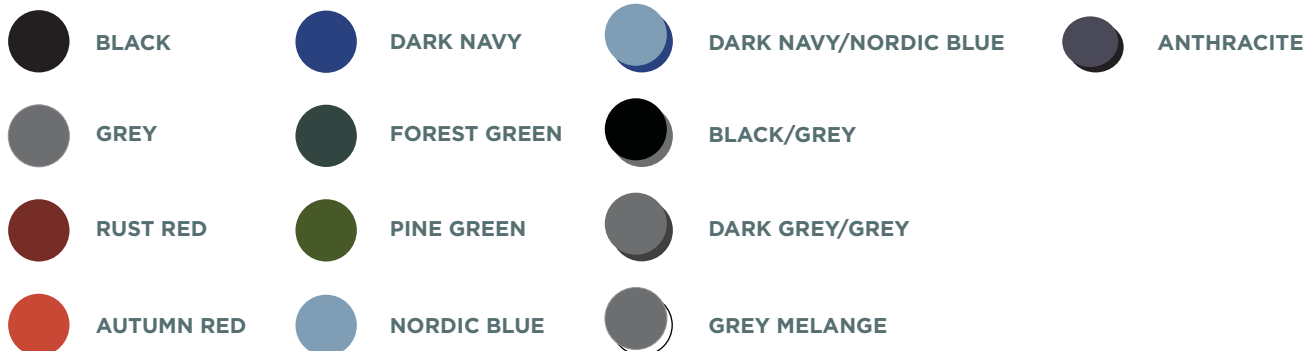


UNISEX = 7  
Zip Turtleneck = 22  
200 g/m<sup>2</sup> = 2  
Dark navy = 89  
M = 55



The complete article number is: **72228955**

## COLOUR GUIDE



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## SOCIALIZE WITH US



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@woolpower\_official

PRODUCTION: Woolpower AB, Östersund, Sweden, September 2019.  
PHOTOS: Emelie Torstensson, Gösta Fries & MIM-bild.

# WOOLPOWER AROUND THE WORLD



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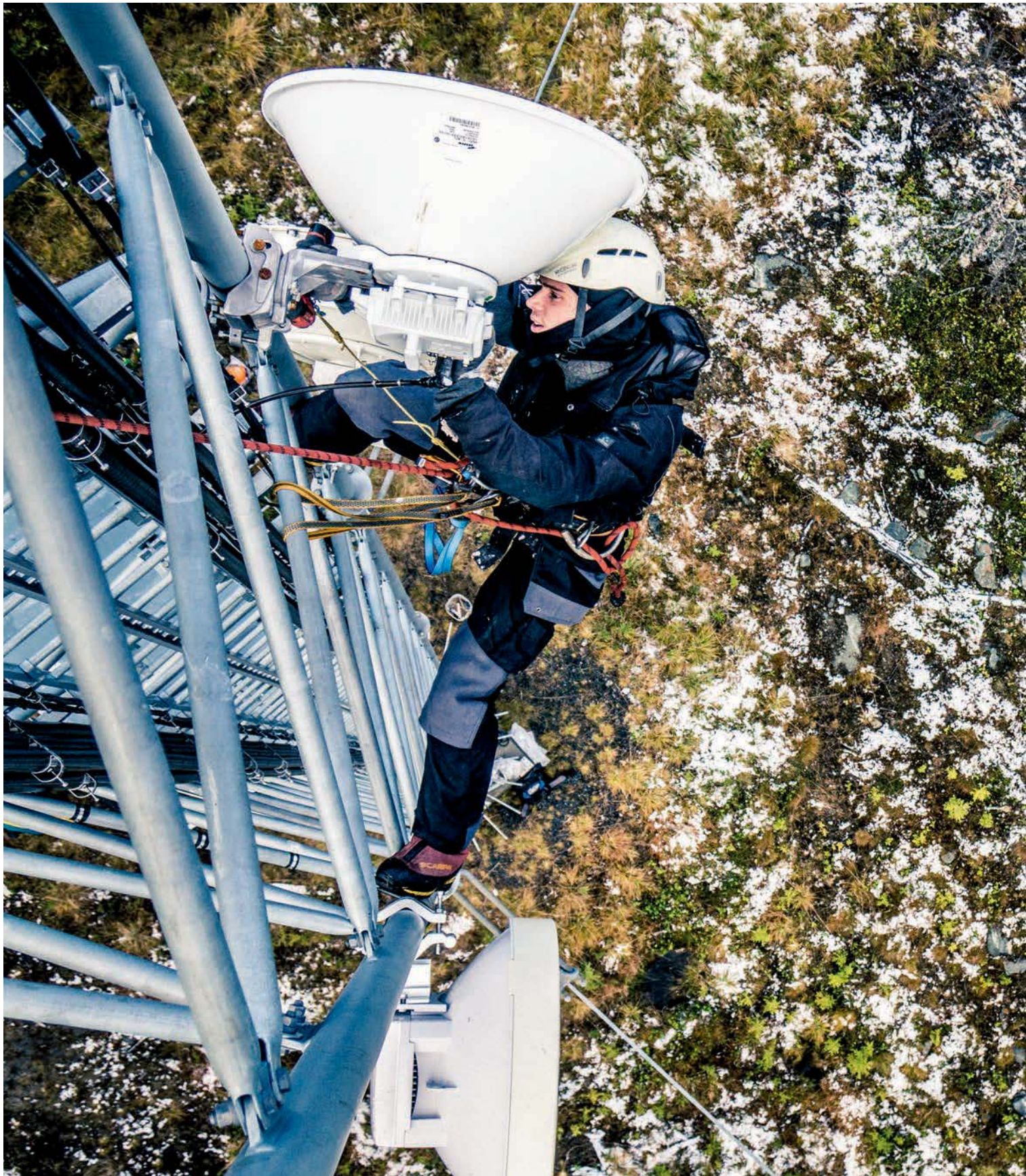
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